

<p>FEATURES</p>	<p>Sunbeam adhesive is a premium quality Chloroprene adhesive suitable for the tensile connection. Recommended for bonding a variety of substrates such as wood, laminated, metal, foam, leather, cork and rubber etc. Its specialized heat resistant formula offers excellent bond strength, high durability and a high quality finish.</p>
<p>TECHNICAL INFORMATION</p>	<p>Type Chloroprene adhesive Color Viscous liquid in amber yellow color Pack size ½ Pint, ¼ and 1 gallon and 12 Kg. Solid by volume 16 ± 2% Solid by weight 21 ± 2% Specific gravity 0.89-0.92 Viscosity 4500-4800 cps at 25c° Theoretical coverage 20-25 Sq.m./coat/ 1 Kg. Remark - Actual Surface coverage will depend on surface irregularities, Application Condition method and technique; as well as the structure and dimensions of the object to be coated Open tack time (25-30°c) 5-10 minutes Drying time (25-30°c) 20-30 minutes Full cure (25-30°c) 24 Hours</p>
<p>APPLICATION</p>	<p>Tools Glue brush Diluent Ready to use Dilution (%) -</p>
<p>APPLICATION SYSTEM</p>	<p>Surface Preparation The substrate must be free from dust and oil</p> <p>Coating system The surfaces must be clean, dry and free from dust, grit, oil and grease Apply Sunbeam adhesive to both surfaces with a brush or scraper to give a uniform coating Allow drying for 5 – 10 minutes according to surface porosity, press together Apply even pressure to the assembly to ensure uniform bonding Use Thinner to remove excess adhesive Leave to dry for at least 4 hours</p>
<p>HANDLING AND STORAGE</p>	<p>Keep the containers in a dry, cool, well ventilated space and away from heat. Store in room temperature or 20-35C° avoid UV exposure Keep containers tightly closed.</p>
<p>HEALTH AND SAFETY</p>	<p>Use under well ventilated conditions. Avoid skin contact. Keep out of reach of children, Do not inhale Keep away from heat/ sparks/ open flames. No smoking Avoid release to the environment</p>