

<b>FEATURES</b>	HATO Matt Lacquer is formulated from high-quality Nitro-Cellulose. It is suitable for the interior wood application. Paint film is fast-drying, gives high performance for decoration, high endurance quality, Matt film and highly adhesive with real wood and plywood with texture/grain. Non-mercuric and non-lead paints.
<b>TECHNICAL INFORMATION</b>	
Type	Nitro-Cellulose Lacquer
Color	Clear
Film appearance	Matt
Pack size	5, 1 and 1/4 Gallon
Solid by volume	25±2
Solid by weight	35±2%
Flash point	4
Specific gravity	0.90-1.00
Wet film thickness	80-100 Micron
Dry film thickness	20-25 Micron
Theoretical coverage	35-40 Sq.m./coat/gallon
Touch dry (25-30°C)	4-5 Minutes
Recoat dry (25-30°C)	25-30 Minutes
Full cure (25-30°C)	2-3 Hours
<b>APPLICATION</b>	
Tools	Brush and Spray gun
Dilution (%)	Thinner 100-200%
<b>APPLICATION SYSTEM</b>	
<b>Surface Preparation</b>	
Old surfaces	Chalky surfaces or loose material must be removed by stiff brush. The surfaces must be clean and free of dirt, wax, salt, old paint and other contaminants
New surfaces	Use abrasive paper to sand the wood surface until smooth, fill all wood crack and hole by filler. Sand again until the smooth surface is obtained. The surfaces must be clean and free of dirt, grease, oil, wax, salt and other contaminants.
<b>Coating system</b>	
Primer	Apply Hato Clear Lacquer (HA2200) 2-3 coats
Topcoat	Apply 2-3 coats of Hato Lacquer (Matt)
	Flash off time between coat 5-10 minutes
<b>HANDLING AND STORAGE</b>	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.
<b>HEALTH AND SAFETY</b>	Use under well ventilated conditions. Avoid skin contact.