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| <b>FEATURES</b>              | HATO Pro-Tech HIGH GLOSS SYNTHETIC ENAMEL is made from special quality alkyd resin and light-fast pigments. There is excellent gloss and colour retention. It also imparts excellent adhesion and durability. Withstand the most severe condition of tropical climate. It is most suitable for the application of woods, metal. Can us both interior and exterior. Hato Pro-Tech High Gloss Synthetic Enamel are non-mercuric and non-leaded paints. |
| <b>TECHNICAL INFORMATION</b> |  |
| Type                         | Alkyd Enamel   |
| Color                        | Please refer Hato Pro-Tech Enamel Gloss Catalog  |
| Film appearance              | Gloss  |
| Pack size                    | 5, 1 and 1/4 US Gallons  |
| Solid by volumn              | 38-50  |
| Solid by weight              | 55-70  |
| Flash point                  | 43 C°  |
| Specific gravity             | 0.91-1.14  |
| Wet film thickness           | 75-100 microns   |
| Dry film thickness           | 35-40 microns  |
| Theoretical coverage         | 40-45 Sq.m./coat/gallon  |
| Touch dry (25-30°c)          | 1-2 Hours  |
| Recoat dry (25-30°c)         | 8-10 Hours   |
| Full cure (25-30°c)          | 7 Days   |
| <b>APPLICATION</b>           |  |
| Tools                        | Roller, Brush and Spray gun  |
| Diluent                      | Turpentine or White Spirit   |
| Dilution (%)                 | 10-15% by volumn   |
| <b>APPLICATION SYSTEM</b>    |  |
| <b>Surface Preparation</b>   |  |
| Metal                        | The substrate must be free from rust, mill scale, loose particles, and waxy contaminate  |
| Wood                         | The surface must be scrubbed to remove minor imperfections, cleaned, free from dust and oil  |
| <b>Coating system</b>        |  |
| Primer                       |  |
| Metal                        | Apply 1-2 coats of Hato Red Oxide Primer (N334)  |
| Wood                         | Apply 1-2 coats of Hato Wood Primer (N331)   |
| Topcoat                      | Apply 2-3 coats of Hato Pro-Tech High Gloss Synthetic Enamel   |
| <b>TIS</b>                   | TIS 2625-2557  |
| <b>HANDLING AND STORAGE</b>  | Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.  |
| <b>HEALTH AND SAFETY</b>     | Use under well ventilated conditions. Avoid skin contact.  |