

<b>FEATURES</b>	GPM RED OXIDE PRIMER is being formulated with high-quality alkyd resin and anti-corrosive pigment. Give best anti-corrosion, high penetration between topcoat and surface. Fast dry, gives a smooth and fine finish. No mercury and lead.
<b>TECHNICAL INFORMATION</b>	
Type	Alkyd resin
Color	Brick Red
Film appearance	Semi-Gloss
Pack size	5 and 1 Gallons
Solid by volumn	59 ± 2%
Solid by weight	81 ± 2%
Flash point	43 C°
Specific gravity	1.58-1.69
Wet film thickness	75-100 microns
Dry film thickness	45-60 microns
Theoretical coverage	40-45 Sq.m./coat/gallon
Touch dry (25-30°c)	20-30 Minutes
Recoat dry (25-30°c)	3-4 Hours
Full cure (25-30°c)	7 Days
<b>APPLICATION</b>	
Tools	Roller, Brush and Spray gun
Diluent	Turpentine or White Spirit
Dilution (%)	Brush 10-20% Spray gun 100-150%
<b>APPLICATION SYSTEM</b>	
<b>Surface Preparation</b>	
Metal	The substrate must be free from rust, mill scale, loose particles, and waxy contaminate
<b>Coating system</b>	
Primer	
Metal	Apply 1-2 coats of GPM Red Oxide Primer (RO4)
Topcoat	Apply 2 coats of Hato High Gloss Synthetic Enamel
<b>TIS</b>	-
<b>HANDLING AND STORAGE</b>	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be kept tightly closed.
<b>HEALTH AND SAFETY</b>	Use under well ventilated conditions. Avoid skin contact.