

Technical Data Sheet

Hato Gold Primer G-118

Hato Acrylic Primer for Gold paint Solvent-base

FEATURES	Hato Acrylic Primer for Gold Paint is made of 100% pure acrylic resin with premium pigment
	suitable for exterior & interior application. The special quality pigment that delivers rich & beautiful
	long lasting colours. Excellent adhesion, durable and can resist to harsh weathering conditions.
	Anti-fungus and algae. No lead and mercury added.
TECHNICAL INFORMATION	
Туре	Acrylic Primer for Gold Paint (Solvent-base)
Color	Yellow
Film appearance	Semi-Gloss
Pack size	1 US Gallon, ¼ US Gallon
Flash point	6
Wet film thickness	110-125 Microns
Dry film thickness	46.10-52.39 Microns
Theoretical coverage	30-35 Sq.m./coat/Gallon
Touch dry (25-30°c)	3-5 Minutes
Recoat dry (25-30°c)	1 Hour
Full cure (25-30°c)	4 Hour
APPLICATION	
Tools	Brush, Roller or Spray gun
Diluent	TG-04 or Thinner acrylic
Dilution (%)	Brush: 10-20%, Spray gun: 150%
APPLICATION SYSTEM	
Surface Preparation	
	Surface must be clean, dry and free from oil, grease and contaminants before painting. For
	previously painted surfaces, remove all unstable paint film, loose chalk, dust and foreign matter.
	Substrate sanding is preferable especially on smooth surface.
Coating system	
Primer	Apply 1-2 coat of HATO Acrylic Primer No. G-118 (Yellow)
Topcoat	Apply 2-3 coats of HATO Gold Paint.
HANDLING AND STORAGE	
TO THE CITY OF	Keep the containers in a dry, cool, well ventilated space and away from heat. Containers must be
	kept tightly closed.
HEALTH AND SAFETY	Use under well ventilated conditions. Avoid skin contact.